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**D5613-041**  
**Job Sheet 196787-B**



Part No: D5613-041

Job Qty: 7 pcs

Part Name: Midtube Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/19

Job Tracking No:

Due Date: 7/12/19

Created By: Eric Larocque

Type: SOLD

Description:

Note: URF 19-819 D5613 REV.B IPP REV.A NEW ISSUE 18/10/30 JFS VERIFIED BY: DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard                                |         | Workcenter/Supplier            |  | Lead Time | Sign-off |
|-------|-------------------------------|-------|------------|----------|-----------------------------------------|---------|--------------------------------|--|-----------|----------|
|       |                               |       |            |          | Setup Hrs                               | Run Hrs | Workcenter / Supplier          |  |           |          |
| 150   | QC 5                          | 7 pcs | 7/12/19    |          | 0.00                                    | 0.00    | QC 5 - 10                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 12                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 17                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 18                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 19                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 22                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 24                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 3                       |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 43                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 49                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 51                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 58                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 68                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 9                       |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 50                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 30                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 5 - 40                      |  |           |          |
| 160   | Large Fab - Welded Assy-2-B4B | 7 pcs | 7/12/19    |          | 0.00                                    | 2.33    | Large Fab - 1 - B4B            |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 10 - B4B           |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 2 - B4B            |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 3 - B4B            |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 4 - B4B            |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 5 - B4B            |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 6 - B4B            |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 7 - B4B            |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 8 - B4B            |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 9 - B4B            |  |           |          |
|       |                               |       |            |          |                                         |         | Large Fab - 11 - B4B (Various) |  |           |          |
| 170   | QC 9                          | 7 pcs | 7/12/19    |          | 0.00                                    | 0.00    | QC 9 - 10                      |  |           |          |
|       |                               |       |            |          |                                         |         | QC 9 - 18                      |  |           |          |
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|                                 |          |         |           |                                         |          |         |           |                           |  |
|---------------------------------|----------|---------|-----------|-----------------------------------------|----------|---------|-----------|---------------------------|--|
|                                 |          |         |           | QC 9 - 24                               |          |         |           |                           |  |
|                                 |          |         |           | QC 9 - 43                               |          |         |           |                           |  |
|                                 |          |         |           | QC 9 - 50                               |          |         |           |                           |  |
|                                 |          |         |           | QC 9 - 9                                |          |         |           |                           |  |
| 180 QC 5                        | 7<br>pcs | 7/12/19 | 0.00 0.00 | QC 5 - 10                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 12                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 17                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 18                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 19                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 22                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 24                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 3                                |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 43                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 49                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 51                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 58                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 68                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 9                                |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 50                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 30                               |          |         |           |                           |  |
|                                 |          |         |           | QC 5 - 40                               |          |         |           |                           |  |
|                                 |          |         |           | 190 Handfinish - 4-1-Assembly-B4B       | 7<br>pcs | 7/12/19 | 0.00 1.17 | Handfinish - 4 - 1 - B4B  |  |
|                                 |          |         |           |                                         |          |         |           | Handfinish - 4 - 10 - B4B |  |
|                                 |          |         |           |                                         |          |         |           | Handfinish - 4 - 11 - B4B |  |
| Handfinish - 4 - 12 - B4B       |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 13 - B4B       |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 14 - B4B       |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 15 - B4B       |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 2 - B4B        |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 3 - B4B        |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 4 - B4B        |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 5 - B4B        |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 6 - B4B        |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 7 - B4B        |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 8 - B4B        |          |         |           |                                         |          |         |           |                           |  |
| Handfinish - 4 - 9 - B4B        |          |         |           |                                         |          |         |           |                           |  |
| 200 QC 3                        | 7<br>pcs | 7/12/19 | 0.00 0.00 | QC 3 - 10                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 13                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 15                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 17                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 18                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 2                                |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 28                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 3                                |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 30                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 34                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 36                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 41                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 51                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 58                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 59                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 68                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 9                                |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 40                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 19                               |          |         |           |                           |  |
|                                 |          |         |           | QC 3 - 43                               |          |         |           |                           |  |
| QC 3 - 24                       |          |         |           |                                         |          |         |           |                           |  |
| 210 Packaging 3-1 - Stock - B4B | 7<br>pcs | 7/12/19 | 0.00 0.00 | Packaging 3 - 1 - B4B                   |          |         |           |                           |  |
|                                 |          |         |           | Packaging 3 - 2 - B4B                   |          |         |           |                           |  |
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|                                                                                                                                                                             |                |               |                                    |                        |      |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---------------|------------------------------------|------------------------|------|
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 3 - B4B  |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 4 - B4B  |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 5 - B4B  |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 6 - B4B  |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 7 - B4B  |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 8 - B4B  |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 9 - B4B  |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 10 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 11 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 12 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 13 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 14 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 15 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 16 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 17 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 18 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 19 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 20 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 21 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 22 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 23 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 24 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 25 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 26 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 27 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 28 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 29 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 30 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 31 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 32 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 33 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 34 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 35 - B4B |      |
|                                                                                                                                                                             |                |               |                                    | Packaging 3 - 36 - B4B |      |
| 220                                                                                                                                                                         | QC 21 - SA     | 7             | 7/12/19                            | 0.00                   | 0.00 |
|                                                                                                                                                                             |                | pcs           |                                    | QC 21 - SA - 21        |      |
|                                                                                                                                                                             |                |               |                                    | QC 21 - SA - 70        |      |
|                                                                                                                                                                             |                |               |                                    | QC 21 - SA - 53        |      |
| Part Op 150 - QC5- Inspect part completeness to step on W/O                                                                                                                 |                |               |                                    |                        |      |
| Descriptions: 160 - Weld per dwg A/R S.S. rod Batch:_____ - 1-Weld as per dwg. 2- Install nut hand tight only                                                               |                |               |                                    |                        |      |
| 170 - QC9- Inspect visual per QSI004- Fusion Welds                                                                                                                          |                |               |                                    |                        |      |
| 180 - QC5- Inspect part completeness to step on W/O                                                                                                                         |                |               |                                    |                        |      |
| 190 - Assemble as per dwg - ***MASK CLAMP PRIOR TO TEXTURED COATING*** 1- APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 2**** ON DWG AND QSI005 4.9 BATCH:_____ |                |               |                                    |                        |      |
| 200 - QC3- Inspect Part Finish                                                                                                                                              |                |               |                                    |                        |      |
| 210 - Identify as per dwg & Stock Location:_____                                                                                                                            |                |               |                                    |                        |      |
| 220 - QC21- Final Inspection - Work Order Release                                                                                                                           |                |               |                                    |                        |      |
| Job BOM                                                                                                                                                                     |                |               |                                    |                        |      |
| Part / Item                                                                                                                                                                 | Component Name | Quantity      | Operation                          | Container              |      |
| D5617-1                                                                                                                                                                     | Clamp          | 14 pcs (2 ea) | 160-Large Fab - Welded Assy-2- B4B |                        |      |
| D5678-1                                                                                                                                                                     | Hex Nut        | 14 pcs (2 ea) | 160-Large Fab - Welded Assy-2- B4B |                        |      |
| Job Allocations                                                                                                                                                             |                |               |                                    |                        |      |
| Operation                                                                                                                                                                   | Component Part | Required      | Inventory                          | Allocated              |      |
| 160-Large Fab - Welded Assy-2- B4B                                                                                                                                          | D5617-1        | 14            | 32                                 | 0                      |      |
|                                                                                                                                                                             | D5678-1        | 14            | 31                                 | 0                      |      |

**Part Specifications**

Specifications could not be found.

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